

# The best value combination of performance, service life, and cost.



Hoffer turbine flow meters can be found in service worldwide and are regarded as a reliable, cost-effective method for achieving high accuracy flow measurement. Hoffer turbine flowmeters are simple to operate and maintain.

- **✓** HIGH DEGREE OF ACCURACY: 0.25% LINEARITY, 0.1% REPEATABILITY
- FAST RESPONSE TIME: 5-7 MILLISECONDS
- REPEATABLE FLOW RANGES WITH UP TO 100:1 TURNDOWN RATIO.
- **▼ FLOATING ROTOR DESIGN MINIMIZES INTERNAL WEAR AND EXTENDS SERVICE LIFE.**
- **EXTENSIVE CUSTOMIZATION ENSURES IDEAL FIT TO APPLICATION.**
- SUITABLE FOR WIDE OPERATING TEMPERATURE EXTREMES. HO SERIES CAN BE CONFIGURED TO WITHSTAND -4500 F TO +8500 F.
- CAPABLE OF HANDLING HIGH INTERNAL & EXTERNAL PRESSURES. 60,000 PSI INTERNAL, SUBSEA DEPTH TO 15,000 FT.
- FLOWMETER INTERNALS DESIGNED TO MEET HIGH EMI, SHOCK AND VIBRATION STANDARDS. MIL-STD-462D -EMI, MIL-S-901D SHOCK, MIL-STD-167-1 VIBRATION.
- ALL ROTOR ASSEMBLIES ARE PRECISION MACHINED. OUR ROTORS ARE STRONGER AND LIGHTER THAN THE COMPETITION'S.
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- **❷** HOFFER'S FLAT BLADED ROTORS RESULT IN A LOWER PRESSURE DROP.
- FIELD SERVICEABILITY. CALIBRATED REPLACEMENT INTERNALS AVAILABLE FROM FACTORY.



A Powerful Source of Turbine Flowmeters and Electronics for a Wide Range of Flow Applications









## INDUSTRIAL TURBINE FLOWMETERS

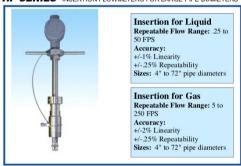




MF SERIES TURBINE MINI-FLOWMETERS FOR LOW FLOW RATES



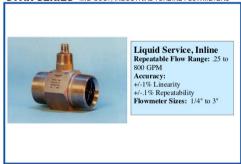
HP SERIES INSERTION FLOWMETERS FOR LARGE PIPE DIAMETERS



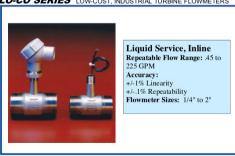
SANITARY SERIES TURBINE FLOWMETERS FOR SANITARY APPLICATIONS



STAR SERIES MID-COST, INDUSTRIAL TURBINE FLOWMETERS



**LO-CO SERIES** LOW-COST, INDUSTRIAL TURBINE FLOWMETERS



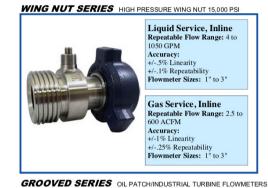
**TEFLON SERIES** TURBINE FLOWMETERS FOR CORROSIVE SERVICE







## OIL & GAS TURBINE FLOWMETERS



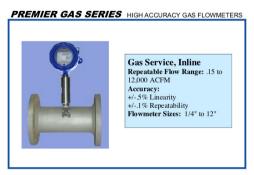
















## SPECIALTY TURBINE FLOWMETERS



HHP SERIES HIGH PRESSURE TURBINE FLOWMETERS



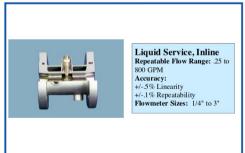
#### **AUTOCLAVE SERIES** TURBINE FLOWMETERS



#### SADDLE SERIES LOW COST INSERTION FLOWMETERS



#### STEAM JACKETED SERIES



HOSE SERIES BARBED AND BEADED HOSE FLOWMETERS



#### **OPTIONS COMMONLY RECOMMENDED:**

### Viscosity Calibrations and Curves

The standard calibration provided with all Hoffer Turbine Flowmeters consists of a 10 point, one centistoke calibration over the linear flow range of the meter. For more viscous applications, a Universal Viscosity Curve (UVC) may be necessary to document the flowmeter's performance for viscous service in order to achieve maximum accuracy.

### Installation Kits

Installation piping kits are available for the Hoffer Sanitary Series and flowmeters with MS flared end fittings. The kits consist of two lengths of stainless steel tubing cut to a length appropriate for the up and downstream straight pipe runs. The kits are suitable for welding into existing pipe lines and can be provided with NPT or flanged connections. Optional flow straighteners and special kits to accommodate flanged and NPT meters are available.





## **VENDOR SPOTLIGHT**

## **HOFFER FLOW CONTROLS**

#### Rate Indicator/Totalizers



The HIT-4U Rate Indicator/Dual Totalizer, HIT-4G Gas Flow Computer, and HIT-4L Temp. & Pressure Liquid Flow Computer with MODBUS communications protocol and Data Logging.

- Loop or battery powered indicator with data logger.
- 20 point linearization option.
- Configurable thru the enclosure via magnetic pointer.
- Dual Set Point Alarm output for rate or total
- Several enclosure options are available including the explosion-proof enclosure (North America, ATEX & IEX)

The HRT1 Rate Indicator and Totalizer with HART® communications protocol. The unit can be ordered with an optional loop powered 4-20mA output.

- DC, AC, loop or battery powered indicator.
- 20 point linearization option.
- Alarm output for rate or total.
- RS 232 Port for Configuration and Monitoring.
- Windows configuration software.
- Several enclosure options are available including the explosion-proof enclosure (North America, ATEX & IEX)

#### Conditioners, Amplifiers, Totalizers



CAT-

CAT-

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The CAT1 is a microprocessor controlled 2-wire 4-20mA transmitter. The CAT1 converts a low level, frequency signal from a flowmeter sensor into an analog 4-20mA output. The output is proportional to the flow rate.

- Loop powered 4-20mA
- Optional linearization.
- Windows configuration software.

The CAT2 is a versatile DC or AC powered transmitter that can be interfaced with any Hoffer flow sensor. It provides a pulse output and an analog signal proportional to the flow rate. The CAT2 can be configured with high and low alarms.

- DC or AC powered transmitter.
- Pulse and analog output.
- Optional hi and low alarms.

The CAT3 is a DC or AC powered, microprocessor controlled transmitter. The CAT3 outputs a pulse scaled per unit of flow, and analog signal proportional to flow rate. The CAT3 can be configured with high and low alarms.

- DC or AC powered.
- Pulse and analog output scaled per unit of measure.
- Flowmeter linearization.
- Optional Hi and Low alarms.
- Windows configuration software.



PET-1, 3, 7

Digital to Analog Converter Mag Type The PET Series converter receives frequency input and converts it to a proportional 4-20mA or 0-10V analog output. It has been designed to fit a compact "ELBY" explosion-proof enclosure. This series is designed for use with the Lo-Co Series of low cost flowmeters.

- PET-1 0 to 10 VDC analog output.
- PET-3 4 to 20 mA analog output 3 wire.
- PET-7 4 to 20 mA analog output 2 wire with improved EMI noise immunity.

The PET Series mag-preamps are designed to convert low level sinusoidal signals into stable square wave pulses. The signal conditioners are built to fit a compact "ELBY" type explosion-proof enclosure.

• PET-4 TTL/CMOS (0-5 VDC)

PET-5 0-10 VDC Square Pulse.

PET-6 Open Collector.



PET-4, 5, 6
Preamp Signal
Conditioner Mag Type





#### Flow Computers







Nova-Flow Batch Controller



Calculator

#### Volumetric or Mass Flow Computer Rate Indicator/Totalizer for Liquids and Gases

The Nova-Flow multi-channel modular flow computer. More than  $500,\!000$  configurations are possible depending upon the application requirements.

- Up to four flowmeter inputs.
- Two each temperature and pressure inputs.
- · Two alarm/relay outputs.
- Two level password protection.
- Flash Memory
- Modbus Protocol.
- Temperature/Pressure/Density protocol.
  - 20- Point linearization.

#### Volumetric or Mass Batch Controller Flow Computer for Liquids and Gases

The Nova-Batch modular flow computer for liquid and gas batch control.

Batch Controller Features:

- Two Stage Batch Control.
- One flowmeter input.
- One each temperature and pressure input.
- Local display of flow rate, accumulated total and batch total.
- Additional options available, depending on application requirements.

#### Volumetric or Mass Energy Calculator Flow Computer for Liquids and Gases

The Nova-Energy modular flow computer for energy measurement

Energy Calculator Features:

- Two flowmeter inputs.
- Two each temperature and pressure inputs.
- Two alarm/relay outputs.
- Additional options available, depending on application requirements.





Flowstar 2000



Flowstar 2005



Flowstar 2007

#### Volumetric Flow Rate Indicator/Totalizer for Liquids and Gases

The Model 2000 is a volumetric flow rate indicator/totalizer that provides local display and transmits flow data for control capability. Flow rate and total may be simultaneously displayed on a two line 16 line character alphanumeric display that indicates unit of measure. English and metric units are available. Up to four flowmeter inputs can be handled simultaneously. This unit will accept pulse or analog inputs (4-20mA). Flowmeter linearization is standard on channel one and improves flowmeter linearity to  $\pm .1\%$  of reading when used with an HO Series flowmeter.

#### Mass Flow Rate Indicator/Totalizer for Liquids

The Model 2005 provides Mass flow measurement via temperature and pressure compensation . Both flow rate and total may be displayed simultaneously or independently. User may change from mass readings to volumetric readings via the front panel of the unit. Unit is programmable via the front panel. Enclosure options include panel mount, NEMA 4x and explosion-proof. The Model 2005 is a single channel unit.

#### Volumetric or Mass Batch Totalizer/Rate Indicator for Liquids

The Model 2007 is a batch controller that provides local display of flow rate, accumulated total and batch total. Optional temperature compensation is available for mass flow batching. This unit provides for a single flowmeter input with two stage preset capability. This feature allows the user to enter a "prewarm" value. This would be used to gradually close the valve prior to reaching the total preset value. Three analog inputs can support/display process variables.





#### Cryogenic Systems by Hoffer



#### Cryogenic Systems

The Hoffer Cryogenic truck-mounted cryogenic flow metering system has been designed to withstand the rigors of over-the-road service and to operate reliably in the accompanying temperature extremes they will see in actual service. Hoffer Cryogenic systems allows for superior performance and ease of use. The system provides accurate measurement of commonly delivered industrial gases while having printer output capability. The system requires minimal operator involvement.

The cryogenic system provides advanced reporting and communication capabilities including reporting for delivery, trip and maintenance via Hoffer printers or computer communication. Designed to comply with O.I.M.L.—R81 standard, Handbook 44 and various design approvals.



#### **ICE Integrated Cryogenic Electronics**

The  $\emph{ICE}$  is Hoffer's most advanced truck-mounted cryogenic flow metering system. ICE is a microprocessor-based totalizer designed to withstand the rigors and weather conditions imposed on truck-mounted, over-the-road cryogenic systems. Some features include: userfriendly software, preventive maintenance notification and system malfunction detection. An optional point-of-sales printed delivery ticket is available as well as a number of software options offering flexibility, customization and future expansion. The full color graphical display and electronic touch screen ensure user-friendly operator interface and provide direct access to all measurement and configuration parameters including total, rate and temperature. Designed in compliance with O.I.M.L.—R81 standard, Handbook 44 and various design approvals.













#### Cryogenic Printers

Hoffer offers a variety of cryogenic printers available for your Hoffer cryogenic system depending on your needs and specifications. Whether you need your printer shock mounted, water-proof or portable and lightweight, we have an option for you. Our P9 printer even offers printer capabilities in a wireless Bluetooth® design.

#### Hoffer Calibration Services, LLC



Hoffer provides a comprehensive range of flow meter calibrations services for liquid, gas and cryogenic field calibrations. Hoffer's calibration laboratory carries ISO 17025 and Z540-1 accreditation

A2LA Accredited

## ISO/IEC 17025 & ANSI/NCSL Z540-1





Flow Meter Calibrations Services for:

• Custody Transfer

- Process Control
  - Military/Government
- Test and Measurement • Aerospace/Automotive
- Research and Development • Cryogenic Prover (Field Calibration)

For more information on our calibration capabilities visit: <a href="www.hofferflow.com/flowmeter-calibration-services/">www.hofferflow.com/flowmeter-calibration-services/</a>





Hoffer Flow Control's history can be traced to the beginning of the original turbine flowmeter development that incorporated pulse transducers to generate accurate and reliable outputs for flow measurement. Hoffer has been designing and manufacturing high-quality turbine flowmeters since 1968.

Today at Hoffer, the craft of combining flowmeters with

flow measurement instrumentation has grown to include a wide range of process systems for a variety of fluids and gases including cryogenic applications. Computer-based designs and calibrations assure reliable, accurate operation. System designs from Hoffer allow near-custom applications at moderate costs for a

wide range of process operations such as indicating, blending, and controlling.

#### Sales and Service

The Hoffer Applications Group is ready to assist you with sizing meters to meet your application needs. From simple off-the-shelf flow systems to complex customized instrumentation, Hoffer's technically-versed sales staff is eager to serve you. Hoffer provides extensive support in personnel training and field sales and service.

Providing turbine flowmeters of varying configurations is our specialty and our broad line of state-of-the-art electronics enables us to routinely handle a variety of flow applications.

Hoffer takes pride in its dedication to service and customer satisfaction. The Hoffer name and reputation is synonymous with quality and reliability. Our prices are

> competitive and typical delivery is in three to four weeks. We offer fast turn-around on repairs and availability of spare parts

Domestic and International manufacturer's representatives are also at your disposal for information and pricing.



It takes years of experience to solve

complex flow applications. Experienced people can be found at Hoffer. The Hoffer Engineering and Production Group is the driving force behind every flowmeter and flow system offered. Their efforts have resulted in a set of standards unique to Hoffer Turbine Flowmeter Systems.

From engineering and assembly to calibration and testing, the people at Hoffer continue to make immeasurable contributions to give you the measurable difference. Their hands-on involvement assures superior quality and the

### highest accuracy. Flow Measuring Systems For:

Chemicals

Cryogenics

Crude Oil

Natural Gas

Petrochemicals

**Energy Management** 

Subsea Control Fluids

Industrial Gases

Gasoline

Water

Oil & Gas Processing

and Seawater





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